





Fisheries and Oceans Canada

### **Open Net Pens**

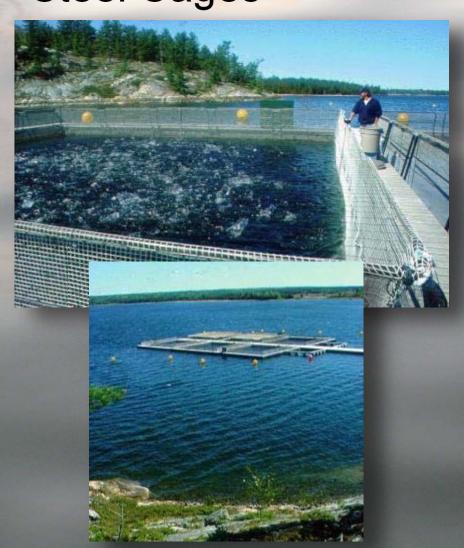
- Lower unit costs for capital and operation than landbased.
- Needs to be located in more remote areas to avoid potential user conflicts.
- Site selection is vital as many sites have high surface temperatures during the summer months.
- Need to be sufficiently large to be economical (Rule of thumb at least 400 tonnes per year).
  - Every site and area is different and a site business plan/feasibility study should be conducted to confirm minimum tonnage threshold based on location/area.
- Location, location not in a small confined hypolimnion area and location to minimize risk of ice movement and severe weather.

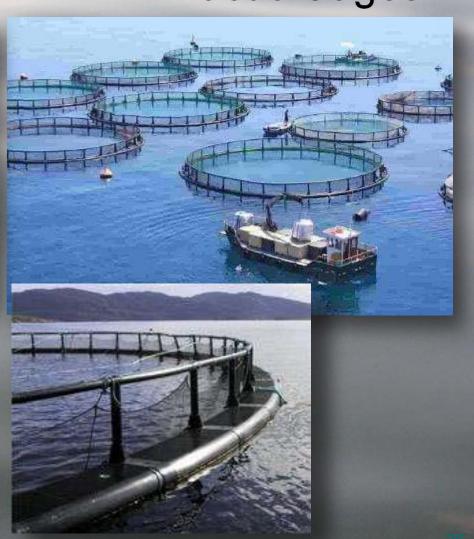


### Net Pen Systems

Steel Cages

**HDPE Plastic Cages** 





#### **Steel Net Pens**



- Become more intimate with your stock (behaviour, signs, health, feeding).
- Easy to work from.
- Very Safe to work from.
- Can take weather, better in low energy sites.
- Not for off shore locations.
- Ice flows can be a problem.

#### **HDPE Plastic Net Pens**



- More space in between Net Pens.
- More forgiving at high energy sites.
- Independently moored to a system grid, in theory you can detach and go.
- Strong and durable.
- Do not spend as much time with the fish or on each cage.
- Travel to each Net by boat.
- Can be more of a challenge to work from depending on age and model.

#### **HDPE Plastic Net Pens**

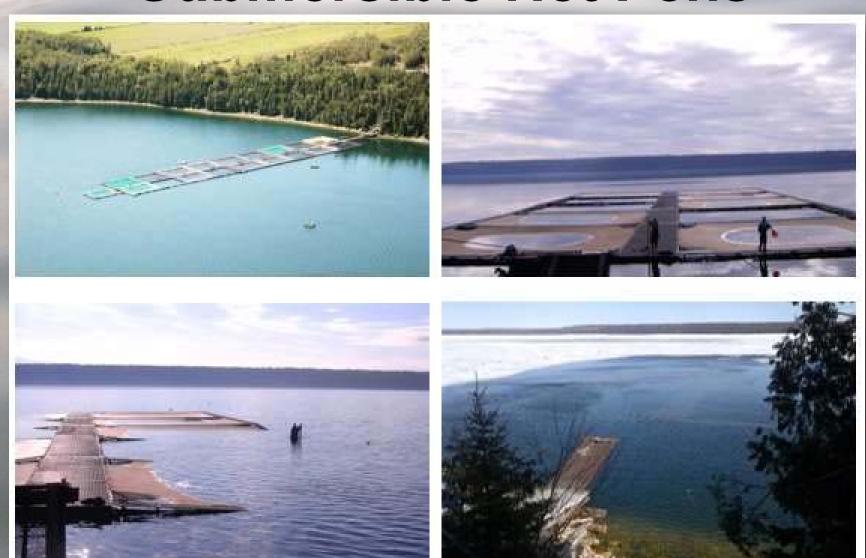


100 km/hr winds / Force 10 shown in picture.

Can be a great option for extreme weather.



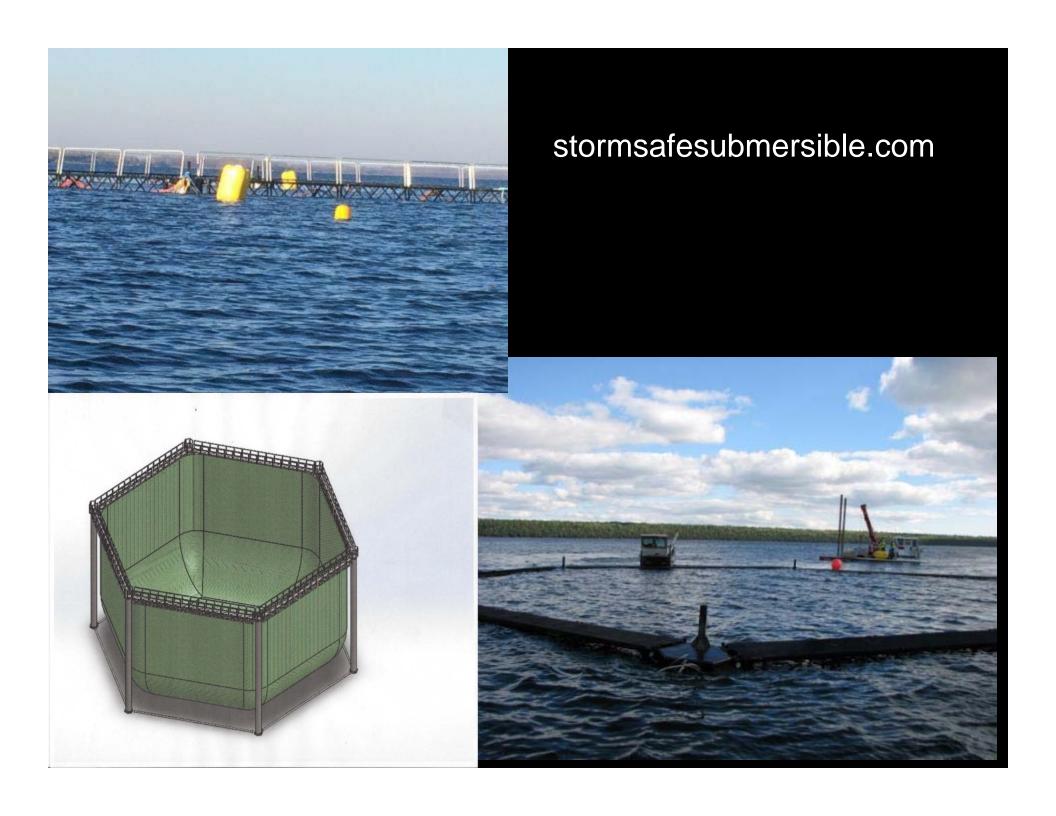
#### Submersible Net Pens



#### Submersible Net Pens



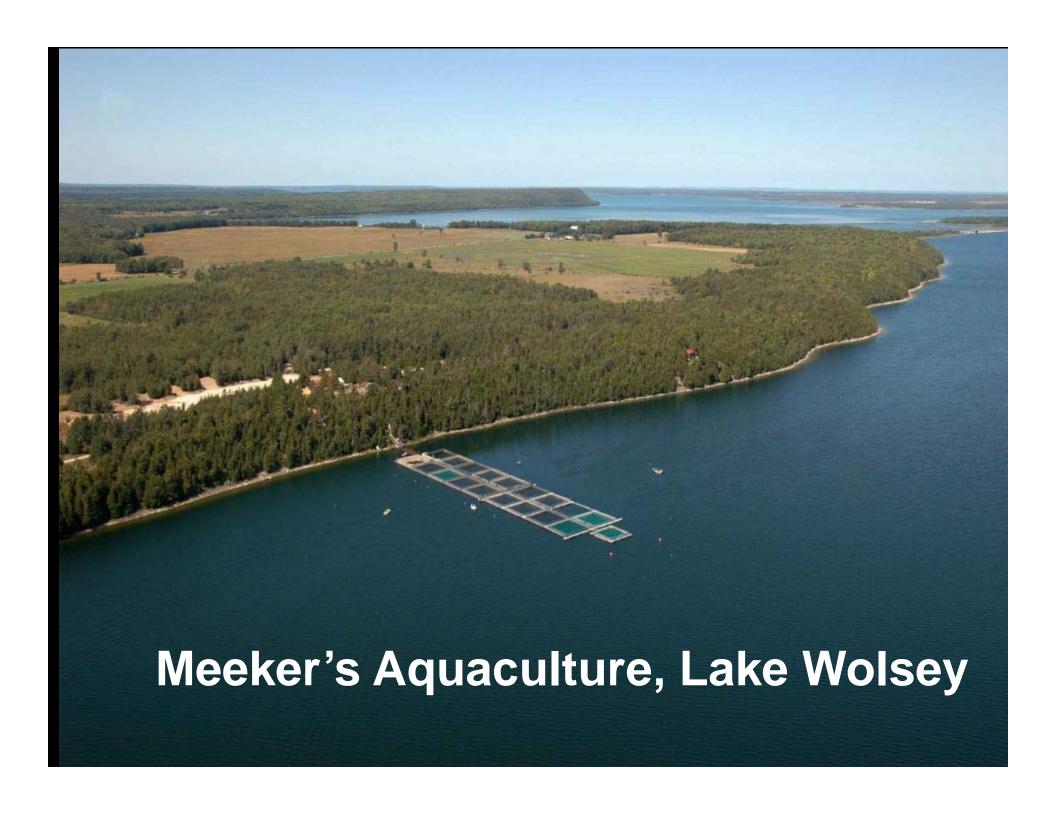
- All the benefits of Steel Net Pens, but you can sink these ones on purpose.
- Avoids ice flows.
- Avoids bad storms.
- This style of submersible Net
  Pen can take some time to
  sink, so proper planning is key.



#### Storm Safe Submersible

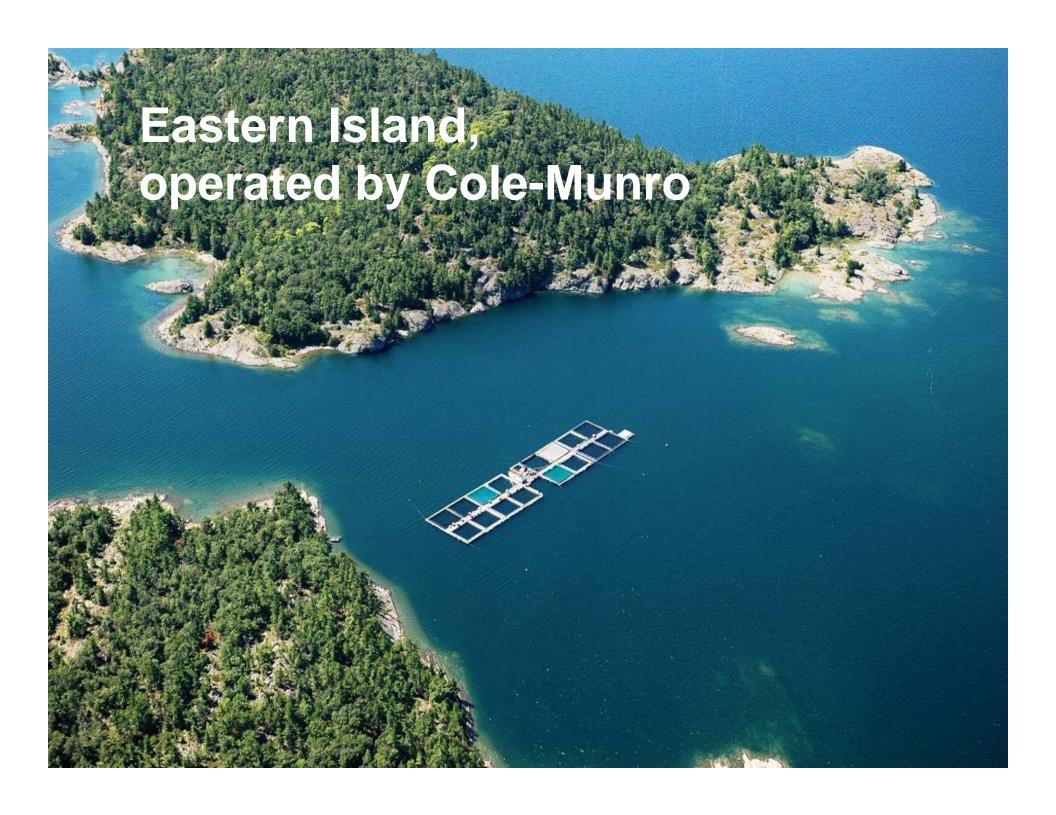


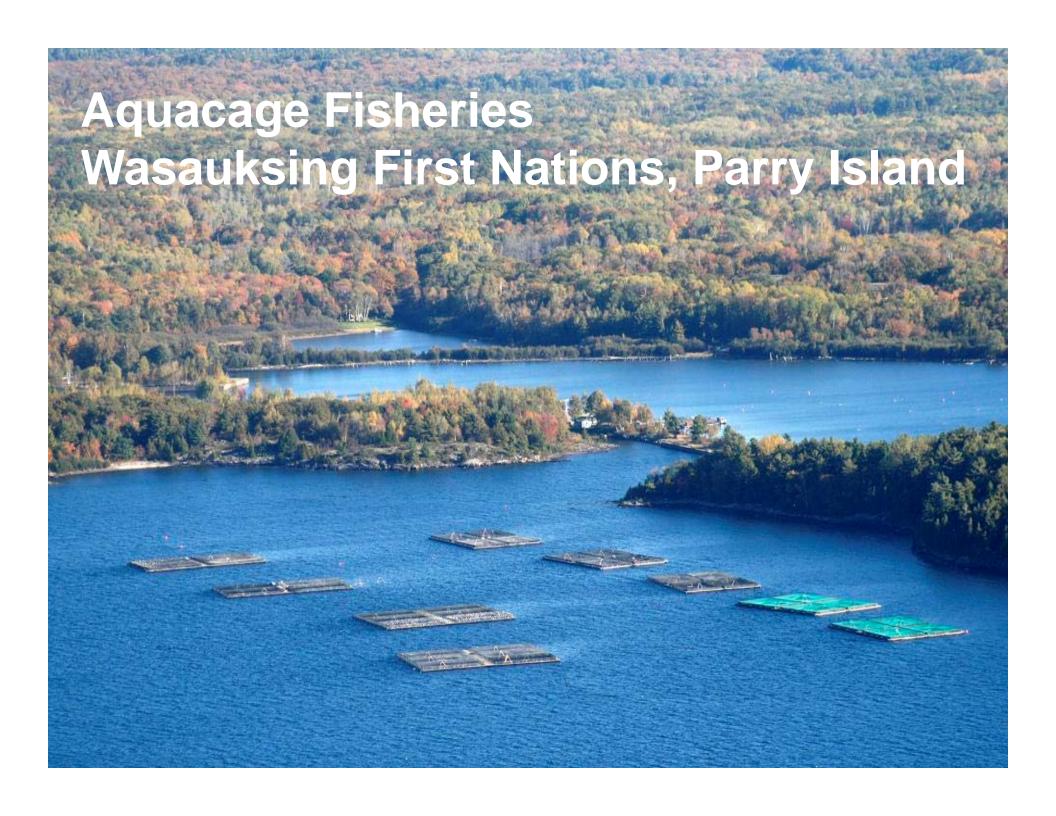
- New Technology already trialed and proven.
- Can avoid ice and bad weather in a matter of mins.
- All the benefits of HDEP Plastic cages but made of steel.
- You can raise the cages out of the water.
- Net Pens can be sunk remotely from shore.
- Wide walkways for improved safety and improved ability to work from.











# Other types of Basic Equipment



### Infrastructure is as important as anything!!

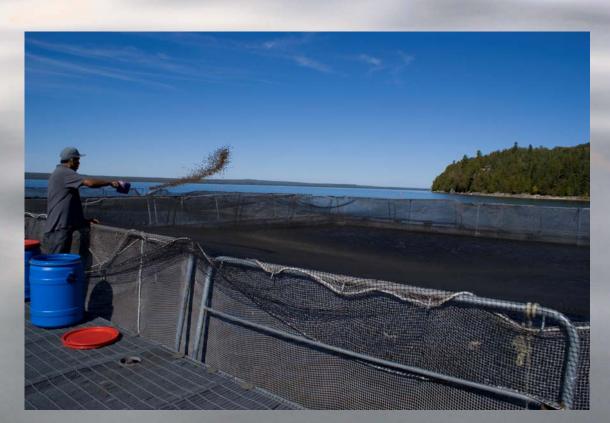
- Anchors
- Nets
- Bird Nets
- Rope
- Chain
- Shackles
- Thimbles



"If you can't keep your fish in the cage, what's the point!"

# Feeding

- Feed is one of the highest cost associated with fish farming.
- You do not want to waste feed as you are just throwing money away.
- Always monitor
   environment
   conditions and know
   your fish's feeding
   behaviour.
- Well trained,
   experienced
   employees with a
   "care factor" is key.



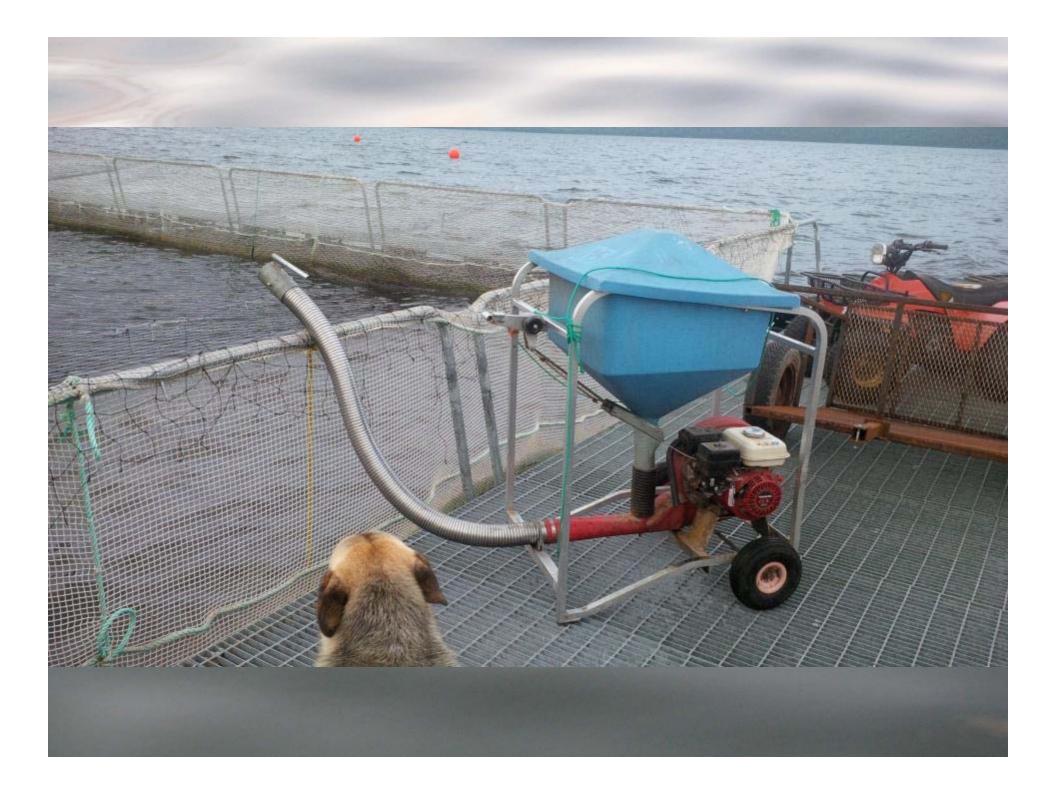




Capacity to hold tonnage assist in reducing transport cost's and constant handling.

A good spread to cover as much surface area as possible assist in reducing stress and builds better feeding behaviour.





#### **Under Water Camera's**





- Improves on feeding techniques and results.....
- You can use for more than just feeding....





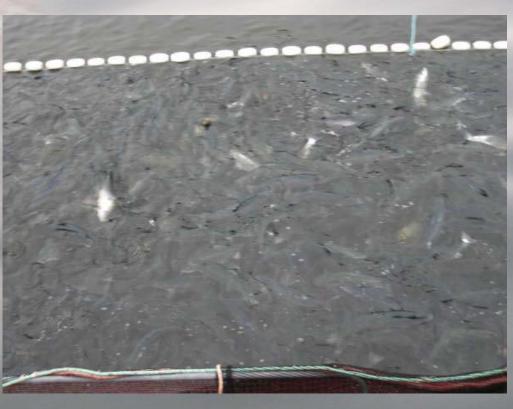
# **Fingerling Entries**





- Shipped from south on Transport trucks.
- Then either transferred by boat, or directly to site if site is connected to land.
- Important to reduce stress during delivery.
- Once fingerlings are settled and happy get them on feed.
- Important to spend the extra time with fingerlings for best introduction possible.
- Ensure you have the right sized nets!

### Harvesting



- Hand Netting
- Brailing
- Pesculators
- Fish Pumps
- Hauling in Fish Totes
- From boat or directly onto land
- Transported to processing plant by Road.
- Other techniques are wellboat, live hauling, stun and bleed.

# Harvesting









#### Weather



- Location, Location, Location!
- Ice flows can be destructive, must be able to counteract!
- Wind can be devastating and dangerous!
- NEVER TAKE WEATHER FOR GRANTED!
- We are good at siting sites both for good growth sites but to deal with environmental conditions.
- Equipment and infrastructure is built to last now.
- Use the right equipment.
- Submersibles, booms help.
- Inspections and maintenance are so important.

#### Fish Health





- Regular mort collection
- Dip netting, Divers, uplift systems
- Good practice to open up to see what's happening
- Always cull fish moribund fish, Labs can be very helpful
- Never take Bio-security for granted, its best to be safer than sorry!
- Not many fish health issue in Ontario, lets keep it that way!



- Baseline Data is important.
- Daily monitoring is key.
- Annual sampling protocols are important for historic state and reporting to Chief and Council.
- Communities should set up their own Aquaculture Permits and Policy's for self governance.



# It's a Way of Life!!



- It's a commitment, fish farming is not a 9-5 job.
- Very satisfying and exciting.
- No two days the same.
- Self Pride.
- It's a Passion for great results!
- Get paid to work with Fish in the great outdoors, SURE....sign me up!!





# **Benefits of Inland Aquaculture**

